



APRINTA PRO



PrintaMent M-ABS

	Printing Temperature	Bed Temperature	Printing Speed	Fan Speed 2nd Layer	Flow Rate
BCN3D Sigma	230°-250°C	65°C*	Up to 45 mm/s	20%	100%
Ultimaker 2	230°-250°C	65°C*	Up to 50 mm/s	20%	100%
Ultimaker 2+	230°-250°C	65°C*	Up to 50 mm/s	20%	100%
Ultimaker 3	230°-250°C	65°C*	Up to 50 mm/s	20%	100%
BQ Wittbox 1	225-245°C	n.A.**	Up to 45 mm/s	20%	100%
BQ Wittbox 2	225-245°C	n.A.**	Up to 45 mm/s	20%	100%
BQ Hephestos	225-245°C	n.A.**	Up to 45 mm/s	20%	100%
Prusa i3	225-245°C	65°C*	Up to 45 mm/s	20%	100%
Prusa i3 MK2	225-245°C	65°C*	Up to 45 mm/s	20%	100%

*coated with PrintaFix

** we recommend to coat it with PrintaFix and use 20 perimeters of Brim